

## 80 ROTARY HEAD MILLING MACHINE VICES

ESP Mordaza de alta presión

FR Étaux de fraisage modulaire sur base tournante

DE Präzisions Maschinen-Schraubstöcke

High Precision Milling Machine Vice with a rotary fixed head

The rotary head has 4 faces each with a different jaw option: **Plain, Vertical V, Horizontal V & Prismatic**

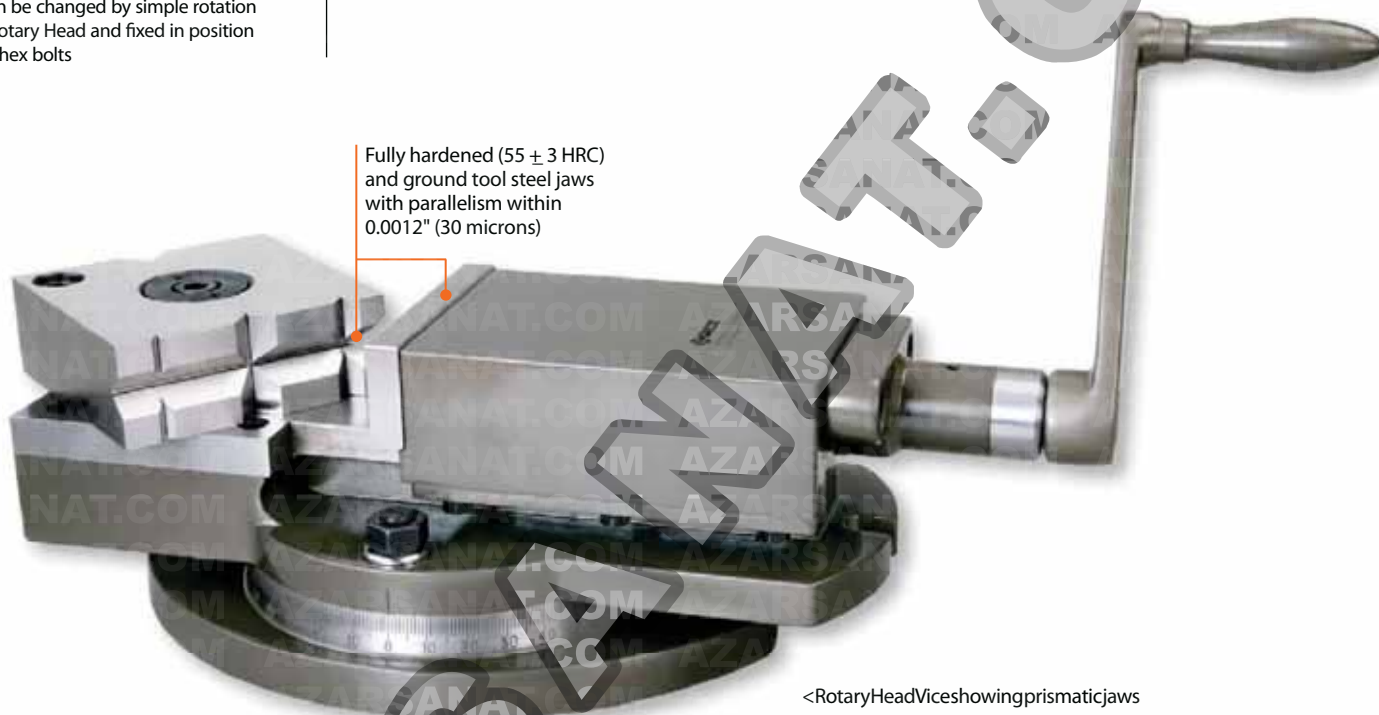
Rotary head design eliminates the possibility of any inaccuracy, which may occur when jaws are replaced.

Jaws can be changed by simple rotation of the Rotary Head and fixed in position using 2 hex bolts

Manufactured from close grained hi-tensile seasoned cast iron, the vice body has a premium polychromatic finish

Vice jaws are made from fully hardened ( $55 \pm 3$  HRC) and ground tool steel

Use of high tensile grade 10.8 fasteners provides greater strength and rigidity. The  $360^\circ$  swivel base allows the vice to be set at any angle along the vertical axis



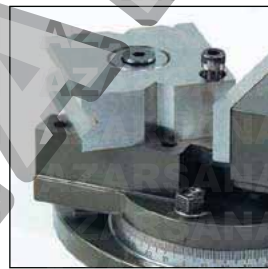
<RotaryHeadViceshowingprismaticjaws

Accurately ground bearing surface. Flatness within 0.0012" (30 microns)

PlainJaw



VerticalV



HorizontalV



Prismatic



### Ordering Information

| Cat. Nr. | Ordering Nr. | Jaw Width |     | Jaw Opening |     | Jaw Depth |    | Net Wt. Each |
|----------|--------------|-----------|-----|-------------|-----|-----------|----|--------------|
|          |              | Inch      | mm  | Inch        | mm  | Inch      | mm |              |
| RHW/100  | 35051        | 4         | 100 | 4           | 100 | 1-7/16    | 37 | 20.0         |
| RHW/120  | 35052        | 4-13/16   | 120 | 5           | 125 | 1-11/16   | 42 | 32.0         |
| RHW/150  | 35053        | 6         | 150 | 6           | 150 | 1-27/32   | 47 | 46.75        |

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