

81 MILLING MACHINE VICES – SUPER PRECISION

MMV-SP

ESP Mordaza de alta presión FR Étaux de fraisage DE Präzisions Maschinen-Schraubstöcke

The Milling Machine Vice is one of the most popular vices used in workshops, machine shops and shop floor. Apart from use in milling operations, it also finds application in jig boring, grinding and shaping jobs

Manufactured from close grained hi-tensile seasoned cast iron, the vice body has a premium polychromatic finish which is scratch and rust proof

Vice jaws made from fully hardened and ground tool steel allow the workpiece to be held dead

square without use of any packing. This not only improves efficiency and life of jaws but also helps reduce strain on vice body

Usage of high tensile grade 10.8 fasteners provides greater strength and rigidity. The 360° swivel base allows the vice to be set at any angle along the vertical axis. Vice base has a milled slot which helps in accurate location of the vice on the machine table using rectangular locating nuts

"Hold Down" slots allow for secure clamping of the vice on the machine table

Fully hardened (55 ± 3 HRC) and ground tool steel jaws with parallelism within 0.0012" (30 microns)

Accurately ground bearing surface flatness within 0.0012" (30 microns)

Ordering Information

Cat. Nr.	Ordering Nr.	Jaw Width		Jaw Opening		Jaw Depth		Net Wt. Each Kg.
		Inch	mm	Inch	mm	Inch	mm	
MMV/SP/50	35010	2	50	2	50	1	25	3.500
MMV/SP/75	35014	3	75	3	75	1-11/32	34	8.500
MMV/SP/100	35011	4	100	4	100	1-1/2	38	17.400
MMV/SP/125	35013	5	125	5	125	1-3/4	45	27.75
MMV/SP/150	35012	6	150	6	150	1-3/4	45	38.800
MMV/SP/200	35016	8	200	8	200	2-9/32	58	84.00

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Milling machine vice being used to hold a job for milling operation